

# Production Control Quality requirements for welding Certificate



Certificate no. FC-3834-18756

The Production Control  
System at

## Pretec Danmark A/S

Ådalen 6-12  
4600 Køge  
Denmark

fulfills the requirements of

## DS/EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials -  
Part 2: Comprehensive quality requirements

The scope of the  
certification

## Manufacturing of load transmitting fastening items, composite structures as well as steel structures.

The basis for the certificate appears from enclosure 1

*Certification Manager*

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Date of issue: 2025-04-29  
Valid until: 2028-04-29  
FIT no. 125-21488

This replaces certificate no. FC-3834-12739 issued 2022-04-29.  
This certificate was first approved by FORCE Certification A/S on 2019-02-26.  
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FORCE Certification A/S · Park Allé 345 · 2605 Brøndby · Denmark · Tel +45 43 25 01 77 · [info@forcecertification.com](mailto:info@forcecertification.com) · [www.forcecertification.com](http://www.forcecertification.com)

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Certificate no. FC-3834-18756

Enclosure 1

Issued to

**Pretec Danmark A/S**

Ådalen 6-12  
4600 Køge  
Denmark

The certificate's area of application:

- |                                       |  |
|---------------------------------------|--|
| Products:                             | • Automatic welded lattice girders   |
| Product standards/specification:      | • Bars (B 500) and stainless steel according to EN 10088-3, and customers specifications |
| Material groups acc. to ISO/TR 15608: | • 1.3 and 8.1  |
| Welding processes acc. to ISO 4063:   | • 23   |
| Material thicknesses, mm:             | • 5,0 – 5,5 mm   |
| Welding procedures:                   | • EN ISO 15614-12  |
| Welding specifications:               | • EN ISO 15609-5   |

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